



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D130-1046-111
Job Sheet 185568



Part No: D130-1046-111

Job Qty: 1 ea

Part Name: EC130/H130 Cable Cutter Upper Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D130-1046-111 REV.B IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.22 AS PER DWG
REV.B DD VERF:JFS

Ship Via:

006923

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 06 2018
110	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-5		JAN 15 2019
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC4		JAN 17 2019
130	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		JAN 17 2019
135	DC	1 pcs	11/16/18	11/16/18	0.00	0.00	DC		JAN 17 2019
140	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		JAN 17 2019

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-111 Location: _____

Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-111 CHG001

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5556-041	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5144865
D5605-1	Spacer	2 Ea (2 ea)	90-Start up Operation	8053108
D5631-1	Spacer	2 Ea (2 ea)	90-Start up Operation	5120000
LN9016-06K	Washer	6 pcs (6 ea)	90-Start up Operation	5119236
LN9025-0610K	Washer	2 pcs (2 ea)	90-Start up Operation	5119280
LN9025-0620K	Washer	2 pcs (2 ea)	90-Start up Operation	5119793
LN9037-06075	Bolt	2 pcs (2 ea)	90-Start up Operation	5124471
LN9338-06	Nut	2 pcs (2 ea)	90-Start up Operation	5139523
LN9386-06018A	Bolt, Titanium	6 pcs (6 ea)	90-Start up Operation	5124412

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5556-041	1	1	0
	D5605-1	2	20	0
	D5631-1	2	22	0
	LN9016-06K	6	77	0
	LN9025-0610K	2	56	0
	LN9025-0620K	2	28	0
	LN9037-06075	2	6	0
	LN9338-06	2	8	0
	LN9386-06018A	6	18	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
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Misidentified ☐	☐	Past Due ☐	☐																						

Part Specifications
Specifications could not be found.

Plex 10/30/18 12:58 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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